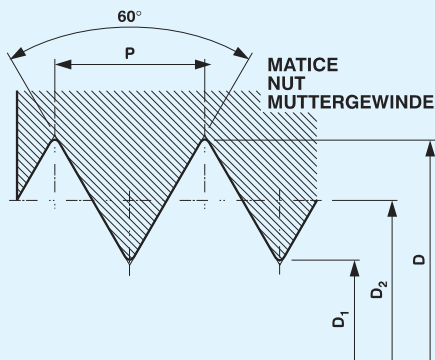


# ZÁVITOVÉ TABULKY

## Threading charts / Gewindetabellen

**M** **DIN 13**



- D velký průměr závitu matice  
major diameter of nut thread  
Aussendurchmesser des Muttergewindes
- D<sub>2</sub> střední průměr závitu matice  
pitch diameter of nut thread  
Flankendurchmesser des Muttergewindes
- D<sub>1</sub> malý průměr závitu matice  
minor diameter of nut thread  
Kerndurchmesser des Muttergewindes
- P stoupání závitu  
pitch of thread  
Gewindesteigung

d = D

Závit Thread / Gewinde		D <sub>1 max</sub>			D <sub>1 min</sub>
d	P	5H	6H	7H	5H, 6H, 7H
M 3	0,50	2,571	2,599	2,639	2,459
M 3	0,35	2,701	2,721	-	2,621
M 3,5	0,60	2,975	3,010	3,050	2,850
M 3,5	0,35	3,201	3,221	-	3,121
M 4	0,70	3,382	3,422	3,466	3,242
M 4	0,50	3,571	3,599	3,639	3,459
M 4	0,35	3,701	3,722	-	3,622
M 4,5	0,75	3,838	3,878	3,924	3,688
M 4,5	0,50	4,071	4,099	4,139	3,959
M 5	0,80	4,294	4,334	4,384	4,134
M 5	0,50	4,571	4,599	4,639	4,459
M 5,5	0,50	5,071	5,099	5,139	4,959
M 6	1,00	5,107	5,153	5,217	4,917
M 6	0,75	5,338	5,378	5,424	5,188
M 6	0,50	5,570	5,598	5,638	5,458
M 7	1,00	6,107	6,153	6,217	5,917
M 7	0,75	6,338	6,378	6,424	6,188
M 8	1,25	6,859	6,912	6,982	6,647
M 8	1,00	7,107	7,153	7,217	6,917
M 8	0,75	7,338	7,378	7,424	7,188
M 8	0,50	7,570	7,598	7,638	7,458
M 9	1,25	7,859	7,912	7,982	7,647
M 9	1,00	8,107	8,153	8,217	7,917
M 9	0,75	8,338	8,378	8,424	8,188
M 10	1,50	8,612	8,676	8,751	8,376
M 10	1,25	8,859	8,912	8,982	8,647
M 10	1,00	9,107	9,153	9,217	8,917
M 10	0,75	9,338	9,378	9,424	9,188
M 11	1,50	9,612	9,676	9,751	9,376
M 11	1,00	10,107	10,153	10,217	9,917
M 11	0,75	10,338	10,378	10,424	10,188
M 12	1,75	10,371	10,441	10,531	10,106
M 12	1,50	10,612	10,676	10,751	10,376
M 12	1,25	10,859	10,912	10,982	10,647
M 12	1,00	11,107	11,153	11,217	10,917
M 13	1,00	12,108	12,154	12,218	11,918
M 14	2,00	12,135	12,210	12,310	11,835
M 14	1,50	12,612	12,676	12,751	12,376
M 14	1,25	12,859	12,912	12,982	12,647
M 14	1,00	13,107	13,153	13,217	12,917
M 15	1,50	13,612	13,676	13,751	13,376
M 15	1,00	14,107	14,153	14,217	13,917
M 16	2,00	14,135	14,210	14,310	13,835
M 16	1,50	14,612	14,676	14,751	14,376
M 16	1,00	15,107	15,153	15,217	14,917
M 17	1,50	15,612	15,676	15,751	15,376
M 17	1,00	16,107	16,153	16,217	15,917
M 18	2,50	15,649	15,744	15,854	15,294
M 18	2,00	16,135	16,210	16,310	15,835
M 18	1,50	16,612	16,676	16,751	16,376
M 18	1,00	17,107	17,153	17,217	16,917
M 20	2,50	17,649	17,744	17,854	17,294
M 20	2,00	18,135	18,210	18,310	17,835
M 20	1,50	18,612	18,676	18,751	18,376
M 20	1,00	19,107	19,153	19,217	18,917
M 22	2,50	19,649	19,744	19,854	19,294
M 22	2,00	20,135	20,210	20,310	19,835
M 22	1,50	20,612	20,676	20,751	20,376
M 22	1,00	21,107	21,153	21,217	20,917
M 24	3,00	21,152	21,252	21,382	20,752
M 24	2,00	22,135	22,210	22,310	21,835
M 24	1,50	22,612	22,676	22,751	22,376
M 24	1,00	23,107	23,153	23,217	22,917

Závit Thread / Gewinde		D <sub>1 max</sub>			D <sub>1 min</sub>
d	P	5H	6H	7H	5H, 6H, 7H
M 25	2,00	23,135	23,210	23,310	22,835
M 25	1,50	23,612	23,676	23,751	23,376
M 26	1,50	24,612	24,676	24,751	24,376
M 27	3,00	24,152	24,252	24,382	23,752
M 27	2,00	25,135	25,210	25,310	24,835
M 27	1,50	25,612	25,676	25,751	25,376
M 27	1,00	26,107	26,153	26,217	25,917
M 28	2,00	26,135	26,210	26,310	25,835
M 28	1,50	26,612	26,676	26,751	26,376
M 30	3,50	26,661	26,771	26,921	26,211
M 30	2,00	28,135	28,210	28,310	27,835
M 30	1,50	28,612	28,676	28,751	28,376
M 30	1,00	29,107	29,153	29,217	28,917
M 32	1,50	30,612	30,676	30,751	30,376
M 33	3,50	29,661	29,771	29,921	29,211
M 33	2,00	31,135	31,210	31,310	30,835
M 33	1,50	31,612	31,676	31,751	31,376
M 34	1,50	32,612	32,676	32,751	32,376
M 35	1,50	33,612	33,676	33,751	33,376
M 36	4,00	32,145	32,270	32,420	31,670
M 36	3,00	33,152	33,252	33,382	32,752
M 36	2,00	34,135	34,210	34,310	33,835
M 36	1,50	34,612	34,676	34,751	34,376
M 38	1,50	36,612	36,676	36,751	36,376
M 39	4,00	35,145	35,270	35,420	34,670
M 39	3,00	36,152	36,252	36,382	35,752
M 39	2,00	37,135	37,210	37,310	36,835
M 39	1,50	37,612	37,676	37,751	37,376
M 40	3,00	37,152	37,252	37,382	36,752
M 40	2,00	38,135	38,210	38,310	37,835
M 40	1,50	38,612	38,676	38,751	38,376
M 42	4,50	37,659	37,799	37,979	37,129
M 42	3,00	39,152	39,252	39,382	38,752
M 42	2,00	40,135	40,210	40,310	39,835
M 42	1,50	40,612	40,676	40,751	40,376
M 45	4,50	40,659	40,799	40,979	40,129
M 45	3,00	42,152	42,252	42,382	41,752
M 45	2,00	43,135	43,210	43,310	42,835
M 45	1,50	43,612	43,676	43,751	43,376
M 48	5,00	43,147	43,297	43,487	42,587
M 48	3,00	45,152	45,252	45,382	44,752
M 48	2,00	46,135	46,210	46,310	45,835
M 48	1,50	46,612	46,676	46,751	46,376
M 50	3,00	47,152	47,252	47,382	46,752
M 50	1,50	48,612	48,676	48,751	48,376
M 52	5,00	47,147	47,297	47,487	46,587
M 52	3,00	49,152	49,252	49,382	48,752
M 52	2,00	50,135	50,210	50,310	49,835
M 52	1,50	50,612	50,676	50,751	50,376
M 55	2,00	53,135	53,210	53,310	53,835
M 55	1,50	53,612	53,676	53,751	53,376
M 56	5,50	50,646	50,796	50,996	50,046
M 56	4,00	52,145	52,270	52,420	51,670
M 56	3,00	53,152	53,252	53,382	52,752
M 56	2,00	54,135	54,210	54,310	53,835
M 56	1,50	54,612	54,676	54,751	54,376
M 58	2,00	56,135	56,210	56,310	55,835
M 58	1,50	56,612	56,676	56,751	56,376
M 60	5,50	54,326	54,401	54,496	54,046
M 60	4,00	56,145	56,270	56,420	55,670
M 60	3,00	57,152	57,252	57,382	56,752
M 60	2,00	58,135	58,210	58,310	57,835
M 60	1,50	58,612	58,676	58,751	58,376